

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
411.03025ZN	L.21/00223/5 O		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3X25		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
MAJOR DIAMETER	2,874	2,980	2,91-2,92	10	0
WIDTH ACROSS FLATS	2,520	2,580	2,55-2,57	10	0
WIDTH ACROSS CORNERS	2,87 MIN		2,9-2,95	10	0
HEIGHT OF HEAD	2,86	3,00	2,91-2,95	10	0
APPEARANCE	ISO 6157-1		OK	10	0
NOMINAL LENGHT	24,58	25,42	24,96-24,98	10	0
HEAD DIAMETER	5,32	5,50	5,46-5,48	10	0
HEX SOCKET DEPTH	MIN 1,30		1,54-1,61	10	0
W (WALL THICKNESS)	MIN 1,15		1,20-1,22	10	0
GRIP LENGHT	MAX 7,00		6,70-6,73	10	0
R	MIN 0,10		0,20-0,30	10	0
POINT LENGTH	MAX 1,00		0,57-0,51	10	0
THREAD	GO/NO GO		OK	10	0
BODY DIAMETER	2,86	3,00	2,88-2,89	10	0
BODY LENGTH	MIN 4,50		5,79-5,82	10	0
THREAD LENGTH	(REF) 18		18,23-18,27	10	0
COATING THICKNESS	MIN 5UM		7,69-9,41	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 62383	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	X100	X100	X1000	X1000	X100						
Valore rilevato Measured Value	34,000	77,000	20,000	10,000	22,000						

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

